

MARINE ENGINE GASKET SET CHART

MODEL	MISCELLANEOUS	OIL PAN	EXHAUST MANIFOLD	INTAKE MANIFOLD and CYLINDER HEAD
MCM 190 (G.M.) (1666493 and below)	B-27-34895A1	B-27-34991A1	B-27-35756A1	B-27-35754A1
MCM 190 (G.M.) (1666494 and up)	B-27-34895A1	B-27-34991A1	B-27-35671A1	B-27-35754A1
MCM 898/MIE 198	B-27-34895A2	B-27-72627	B-27-33395A2	B-27-75611A1
MCM 200 (G.M.)	B-27-52248A1	B-27-49949	B-27-52457A1	B-27-52255A1
MCM 225 (G.M.) (1666756 and below)	B-27-34895A1	B-27-34991A1	B-27-35756A1	B-27-35754A1
MCM 225 (G.M.) (1666757 thru 2278646)	B-27-34895A1	B-27-34991A1	B-27-35671A1	B-27-35754A1
MCM 225 (G.M.) (2278647 thru 2399397)	B-27-34895A2	B-27-52236	B-27-35671A1	B-27-52201A1
MCM 225 (G.M.) (2399398 thru 3385720)	B-27-34895A2	B-27-52236	B-27-33395A2	B-27-52201A1
MCM/MIE 228	B-27-34895A2	B-27-72627	B-27-33395A2	B-27-75611A1
MCM 250 (G.M.) (2314301 thru 2639854)	B-27-34895A2	B-27-52236	B-27-33395A2	B-27-52201A1
MCM 250 (G.M.) (4768000 thru 4908849)	B-27-34895A2	B-27-72627	B-27-33395A2	B-27-75611A1
MCM 260	B-27-34895A2	B-27-72627	B-27-33395A2	B-27-75611A1
MCM 255 (G.M.) (4175500 and up)	B-27-34895A2	B-27-72627	B-27-33395A2	B-27-72637A1
MCM 270 (G.M.)	B-27-34895A2	B-27-52236	B-27-33395A2	B-27-52201A1
MCM 280 (G.M.) All	B-27-34895A2	B-27-72627	B-27-33395A2	B-27-72637A1
MCM 325 (G.M.) (3042730 and below)	B-27-54529A1	B-27-52550	B-27-46820A1	B-27-49113A1
MCM 325 (G.M.) (3042731 thru 3640502)	B-27-54529A1	B-27-52550	B-27-46820A1	B-27-59967A1
MCM 325 (G.M.) (3640503 and up)	B-27-54529A1	B-27-52550	B-27-46820A1	B-27-65184A1
MCM/MIE 330	B-27-54529A1	B-27-52550	B-27-46820A1	B-27-65184A2
MCM 350 (G.M.) All	B-27-54529A1	B-27-52550	B-27-46820A1	B-27-65184A1
MCM 888 (Ford) All	B-27-56108A1	B-27-64798	B-27-54566A1	B-27-56110A1
MCM 215 (Ford) All	B-27-56108A1	B-27-64798	B-27-54566A1	B-27-56110A1
MCM 225 (Ford) (3385721 and up)	B-27-56108A1	B-27-64798	B-27-54566A1	B-27-56110A1
MCM 233 (Ford) All	B-27-56108A1	B-27-65114A1	B-27-54566A1	B-27-64763A1
MCM 255 (Ford) (4175499 and below)	B-27-56108A1	B-27-65114A1	B-27-54566A1	B-27-64763A1

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote